

	110	3000	4000	5000	6000	8000
Silica	20	600	800	1000	1200	1600
EPK Kaolin	6	180	240	300	360	480
G. Borate	27	810	1080	1350	1620	2160
Nepheline Syenite	47	1410	1880	2350	2820	3760
Red Iron Oxide	10	300	400	500	600	800

Notes:

A consistent dark brown glossy glaze. Nearly black on iron clays.

Breaks to a lighter brown on textures.

Works best as the first layer. Excellent waterfall effects are possible with many opaque glazes on top.

Glaze is not within functional limits. Crazing is hard to see but evident.